

2021

# Rotary Shaft Seals



Ank Seals Pvt.Ltd.

4/28/2021

## Rotary Shaft Seals

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Rotating shaft seals are vital components in any rotating equipment. They generally perform two important functions:

- To prevent leakages and in turn retain the system lubrication
- To prevent of contaminants into the system.

Rotary shaft seals typically consist of a metal insert and a rubber sealing element with a spring-energized sealing lip.

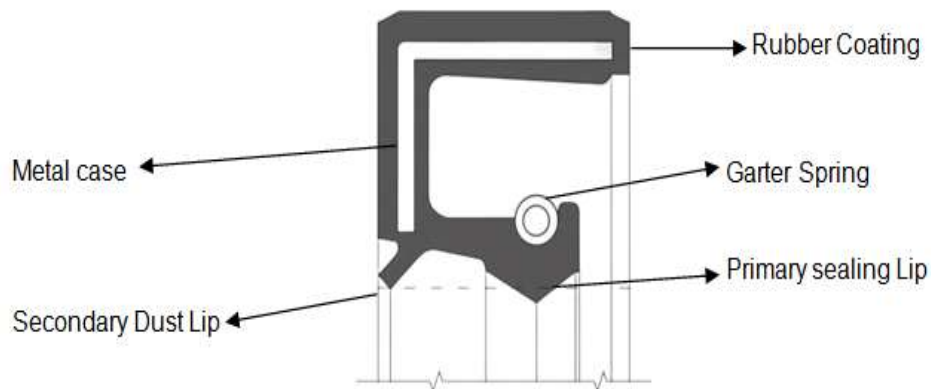
### *Technical data:*

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#### **Description of a Rotary shaft seals**

Every shaft seal consists of:

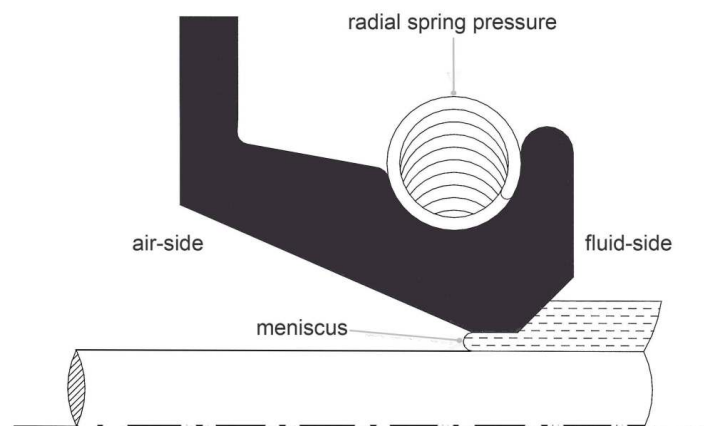
- Sealing lip in elastomer material, which is in direct contact with the shaft and whose main function is to ensure a good sealing performance.
- Metal case, in AISI 304 or AISI 316, whose function is to ensure a proper press fit to prevent rotation of seal in the housing.
- Garter spring, in AISI 302, whose function is to preload the sealing lip



## Working principle

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The sealing effect is achieved by preloading the sealing lip, making its internal diameter slightly smaller than the shaft diameter. This is achieved with the help of a garter spring which is embedded into the groove cut into the sealing lip. The garter spring ensures constant mechanical pressure and maintains the radial force to the shaft. Sealing is provided by the surface tension of the hydrodynamic oil film between the seal flattened area and the shaft. Oil thickness must be between 1 and 3 [ $\mu\text{m}$ ] to avoid leakage. The meniscus acts as an interface between the outside air and the fluid. Any break in the meniscus will result in leakage. This can occur if the shaft contains scratches along the seal path.



## Materials:

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Metal body: AISI 304; AISI 316 2

Garter spring: AISI 302; AISI 316;

Elastomer: NBR; FKM; VMQ; HNBR; EPDM

## **Standard compounds**

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### **NBR – Nitrile rubber**

**ADVANTAGES:** Good resistance to paraffin base oil (aliphatic), mineral oils and greases, hydraulic oils, water and water solutions (lye).

**LIMITATIONS:** Low resistance to ozone, atmospheric agents, direct sunlight. Not resistant to glycol base fluids and low resistance to polar fluids (ketones, ethers and esters), chlorinate hydrocarbons and aromatic solvents.

**OPERATING TEMPERATURES:**  $-30^{\circ}\text{C}$  /  $+ 120^{\circ}\text{C}$  .

### **FPM – Viton rubber**

**ADVANTAGES:** Optimal resistance to heat and chemical agents; its properties remain unaltered till about  $200^{\circ}\text{C}$ . It offers optimal performances in contact with aliphatic hydrocarbons, aromatic hydrocarbons (toluol, benzol, xylene), vegetable and mineral oils and greases (even with additives, chlorinate solvents, ozone, light and atmospheric agents).

**LIMITATIONS:** Hardening at low temperatures, bad resistance to abrasion if compared to NBR.

**OPERATING TEMPERATURE:**  $-30^{\circ}\text{C}$  /  $+ 200^{\circ}\text{C}$ .

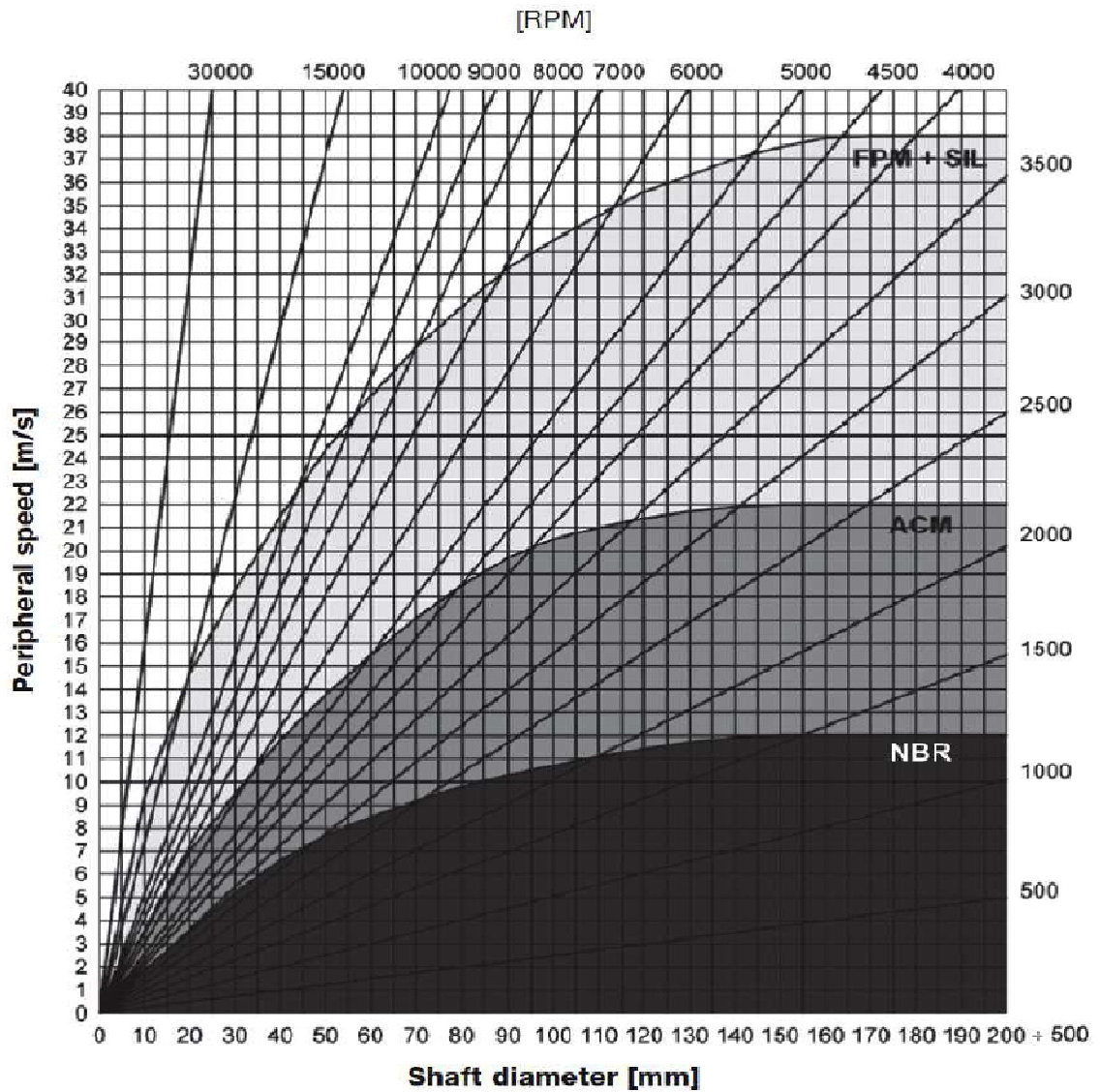
### **HNBR – Hydrogenated nitrile rubber**

**ADVANTAGES:** The chemical composition of this elastomer ensures (especially if it is vulcanized through a peroxide system) a resistance to high temperatures up to  $30^{\circ}\text{C}$  (better than nitrile rubber) and an optimal resistance to abrasion. Good resistance to heat and ozone.

**LIMITATIONS:** bad resistance to ageing.



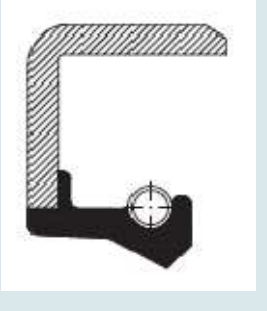

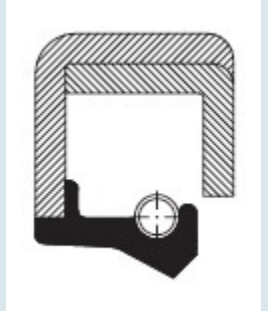
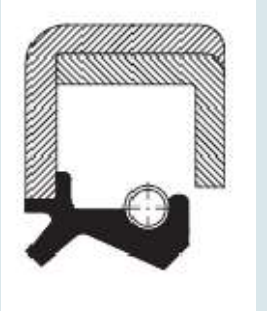
**OPERATING TEMPERATURE:**  $-40^{\circ}\text{C}$  /  $+ 150^{\circ}\text{C}$  .

**Permissible speeds in pressure-free state according to DIN 3760**



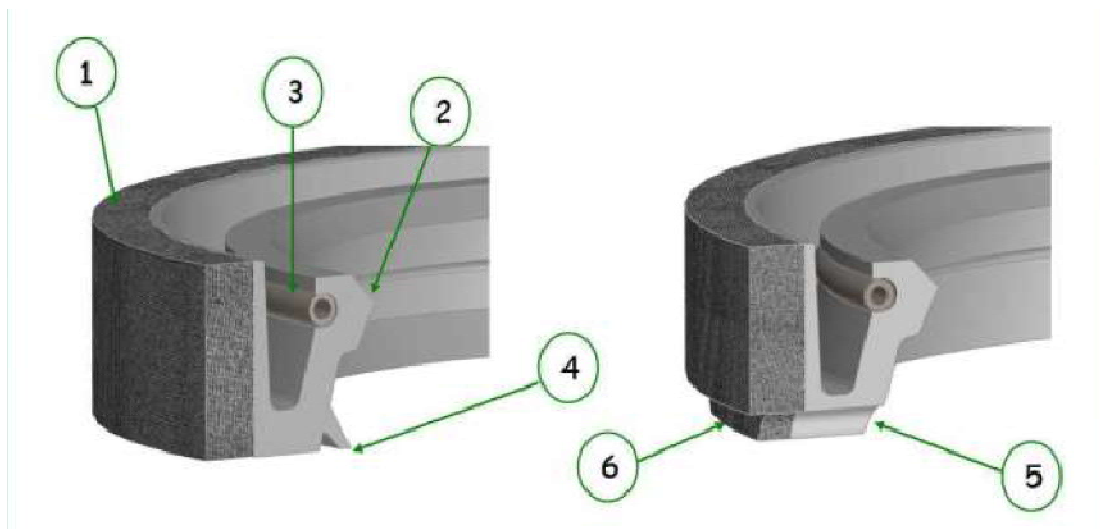
**Standard shaft seal types (in accordance with DIN 3760)**

**Rotary shaft oil seals according to DIN 3760 norm.  
Manufactured with rubber or with metal outer diameter.**

		
<p><b>A Type</b></p>	<p><b>AS Type</b></p>	<p><b>B Type</b></p>
		
<p><b>BS Type</b></p>	<p><b>C Type</b></p>	<p><b>CS Type</b></p>

## TEXTILE RUBBER OIL SEALS

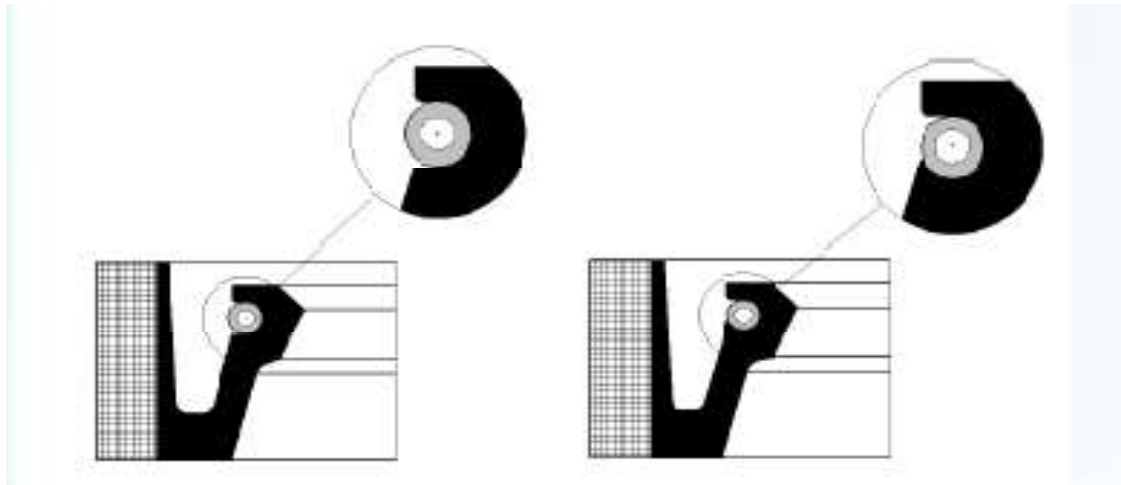
**Oil seal with flexible reinforced textile-rubber back and rubber sealing lip with garter spring. Since there is not metal case the seals have to be axially clamped in the housing with a metal plate to ensure that they don't rotate during operation.**



- 1- Fabric reinforced section
- 2- Primary sealing lip
- 3- Garter spring
- 4- Additional dust lip
- 5- Radial hole for lubrication
- 6- Groove for lubrication

## *Special Design of Garter spring housing vs conventional housing*

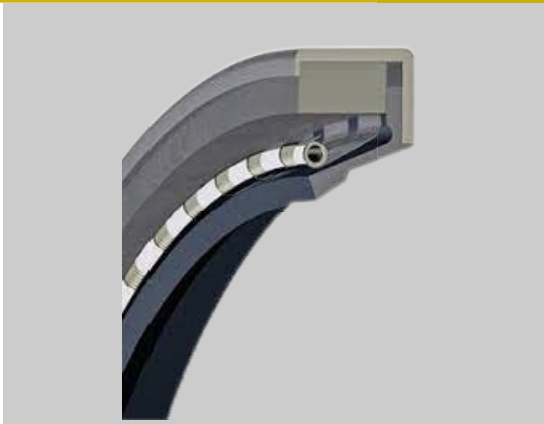
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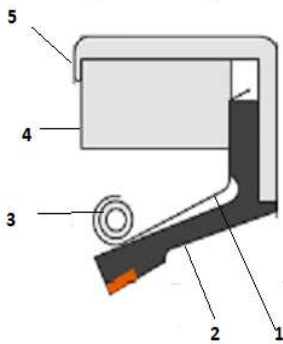
**The seating area of the garter spring is designed to prevent it from popping out accidentally during assembly. Specially designed keeping in mind “blind” installations on site.**



## Oil Seal type RMT



- Ideal for severe operating conditions with great misalignments and high speeds where rigidity and strength are necessary.
- Can seal at radial misalignments of up to 2,5 mm
- The outer metal case is formed from a single piece without welding points.
- The sealing lip is vulcanized onto the rubber sealing lip



### RMT features

- 1- Finger Spring
- 2- Rubber sealing ring
- 3- Garter spring: AISI 316
- 4- Stiffening ring
- 5- Metal body

Elastomer: NBR; HNBR; FKM;  
VMQ

Applications: Paper Mills, Steel Mills, Wind mills, Mining industry.

Dimensions: Minimum I.D. 180 mm to Maximum O.D. 2.000 mm

Working speed: up to 40 m/s

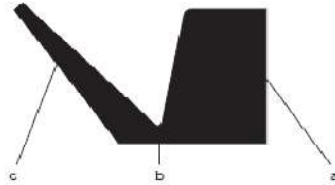
Pressure: up to 0.5 BAR

Operating temperature range: - 40°C / + 220°C

## V Rings






V Ring is an all elastomer axial seal for rotary shafts and bearings. It rotates with the shaft and seals axially against a stationary counterface perpendicular to the shaft. This type of seal has been used widely for several applications and has proved to be reliable and effective against dust, dirt, water and oil splash and other media.

The ring consists of three parts:



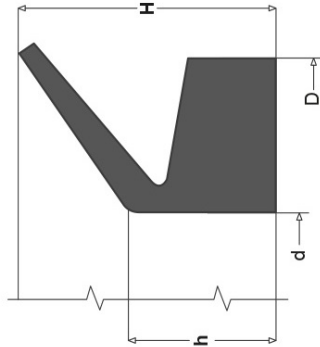
- a: the seal body, installed with interference to the shaft;
- b: the hinge, acting as a spring connection between the body and the lip;
- c: the conical and flexible sealing lip which provides the actual dynamic sealing against the counterface.

The counterface can be the side wall of the bearing, a washer or any housing.

Types of V Rings		
		
<b>VA Type</b> The most common profile. It has a perpendicular rear face. Wide range of sizes, from 3 to over 2000 [mm] shafts	<b>VS Type</b> Wide body to ensure higher radial force than VA type. Range of sizes from 5 to 199 [mm] shafts	<b>VL Type</b> This seal is intended for applications where available space is narrow. Range of sizes from 110 to over 1200 [mm] shafts
 <b>VAX Type</b> Heavy-duty primarily designed for large high speed bearing arrangements, used for instance in rolling mills and papermaking machine applications. Range of sizes from 200 to over 2000 [mm] shafts	 <b>VE Type</b> Heavy-duty large diameter seal, used for instance in steel mills, paper mills and rolling mills as a dirt/water excluder seal. A clamping band can be used to improve axial fixation. Range of sizes from 300 to over 2000 [mm] shafts	

## Standard sizes: VA Type

### Applications



- General Industry
- Metals Industry
- Wind Mill Industry

Ref.	Shaft diameter [mm]		Ring dimensions [mm]				Mounting dimensions [mm]		
	C		d	D	h	H	d <sub>2</sub>	d <sub>1</sub>	H <sub>1</sub>
VA 3	2,7	- 3,5	2,5	5,5	2,1	3	C + 1	C + 4	2,5 ± 0,3
VA 4	3,5	- 4,5	3,2	7,2	2,4	3,7	C + 1	C + 6	3 ± 0,4
VA 5	4,5	- 5,5	4	8	2,4	3,7	C + 1	C + 6	3 ± 0,4
VA 6	5,5	- 6,5	5	9	2,4	3,7	C + 1	C + 6	3 ± 0,4
VA 7	6,5	- 8	6	10	2,4	3,7	C + 1	C + 6	3 ± 0,4
VA 8	8	- 9,5	7	11	2,4	3,7	C + 1	C + 6	3 ± 0,4
VA 10	9,5	- 11,5	9	15	3,4	5,5	C + 2	C + 9	4,5 ± 0,6
VA 12	11,5	- 13,5	10,5	16,5	3,4	5,5	C + 2	C + 9	4,5 ± 0,6
VA 14	13,5	- 15,5	12,5	18,5	3,4	5,5	C + 2	C + 9	4,5 ± 0,6
VA 16	15,5	- 17,5	14	20	3,4	5,5	C + 2	C + 9	4,5 ± 0,6
VA 18	17,5	- 19	16	22	3,4	5,5	C + 2	C + 9	4,5 ± 0,6
VA 20	19	- 21	18	26	4,7	7,5	C + 2	C + 12	6 ± 0,8
VA 22	21	- 24	20	28	4,7	7,5	C + 2	C + 12	6 ± 0,8
VA 25	24	- 27	22	30	4,7	7,5	C + 2	C + 12	6 ± 0,8
VA 28	27	- 29	25	33	4,7	7,5	C + 3	C + 12	6 ± 0,8
VA 30	29	- 31	27	35	4,7	7,5	C + 3	C + 12	6 ± 0,8
VA 32	31	- 33	29	37	4,7	7,5	C + 3	C + 12	6 ± 0,8
VA 35	33	- 36	31	39	4,7	7,5	C + 3	C + 12	6 ± 0,8
VA 38	36	- 38	34	42	4,7	7,5	C + 3	C + 12	6 ± 0,8
VA 40	38	- 43	36	46	5,5	9	C + 3	C + 15	7 ± 1
VA 45	43	- 48	40	50	5,5	9	C + 3	C + 15	7 ± 1
VA 50	48	- 53	45	55	5,5	9	C + 3	C + 15	7 ± 1



VA 55	53	-	58	49	59	5,5	9	C + 3	C + 15	7	±	1
VA 60	58	-	63	54	64	5,5	9	C + 3	C + 15	7	±	1
VA 65	63	-	68	58	68	5,5	9	C + 3	C + 15	7	±	1
VA 70	68	-	73	63	75	6,8	11	C + 4	C + 18	9	±	1,2
VA 75	73	-	78	67	79	6,8	11	C + 4	C + 18	9	±	1,2
VA 80	78	-	83	72	84	6,8	11	C + 4	C + 18	9	±	1,2
VA 85	83	-	88	76	88	6,8	11	C + 4	C + 18	9	±	1,2
VA 90	88	-	93	81	93	6,8	11	C + 4	C + 18	9	±	1,2
VA 95	93	-	98	85	97	6,8	11	C + 4	C + 18	9	±	1,2
VA 100	98	-	105	90	102	6,8	11	C + 4	C + 18	9	±	1,2
VA 110	105	-	115	99	113	7,9	12,8	C + 4	C + 21	10,5	±	1,5
VA 120	115	-	125	108	122	7,9	12,8	C + 4	C + 21	10,5	±	1,5
VA 130	125	-	135	117	131	7,9	12,8	C + 4	C + 21	10,5	±	1,5
VA 140	135	-	145	126	140	7,9	12,8	C + 4	C + 21	10,5	±	1,5
VA 150	145	-	155	135	149	7,9	12,8	C + 4	C + 21	10,5	±	1,5
VA 160	155	-	165	144	160	9	14,5	C + 5	C + 24	12	±	1,8
VA 170	165	-	175	153	169	9	14,5	C + 5	C + 24	12	±	1,8
VA 180	175	-	185	162	178	9	14,5	C + 5	C + 24	12	±	1,8
VA 190	185	-	195	171	187	9	14,5	C + 5	C + 24	12	±	1,8
VA 199	195	-	210	180	196	9	14,5	C + 5	C + 24	12	±	1,8

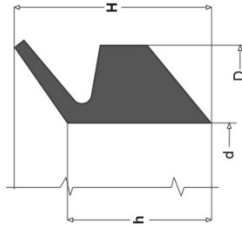
VA 200	190	-	210	180	210	14,3	25	C + 10	C + 45	20	±	4
VA 220	210	-	235	198	228	14,3	25	C + 10	C + 45	20	±	4
VA 250	235	-	265	225	255	14,3	25	C + 10	C + 45	20	±	4
VA 275	265	-	290	247	277	14,3	25	C + 10	C + 45	20	±	4
VA 300	290	-	310	270	300	14,3	25	C + 10	C + 45	20	±	4
VA 325	310	-	335	292	322	14,3	25	C + 10	C + 45	20	±	4
VA 350	335	-	365	315	345	14,3	25	C + 10	C + 45	20	±	4
VA 375	365	-	390	337	367	14,3	25	C + 10	C + 45	20	±	4
VA 400	390	-	430	360	390	14,3	25	C + 10	C + 45	20	±	4
VA 450	430	-	480	405	435	14,3	25	C + 10	C + 45	20	±	4
VA 500	480	-	530	450	480	14,3	25	C + 10	C + 45	20	±	4
VA 550	530	-	580	495	525	14,3	25	C + 10	C + 45	20	±	4
VA 600	580	-	630	540	570	14,3	25	C + 10	C + 45	20	±	4
VA 650	630	-	665	600	630	14,3	25	C + 10	C + 45	20	±	4
VA 700	665	-	705	630	660	14,3	25	C + 10	C + 45	20	±	4
VA 725	705	-	745	670	700	14,3	25	C + 10	C + 45	20	±	4
VA 750	745	-	785	705	735	14,3	25	C + 10	C + 45	20	±	4
VA 800	785	-	830	745	775	14,3	25	C + 10	C + 45	20	±	4
VA 850	830	-	875	785	815	14,3	25	C + 10	C + 45	20	±	4
VA 900	875	-	920	825	855	14,3	25	C + 10	C + 45	20	±	4
VA 950	920	-	965	865	895	14,3	25	C + 10	C + 45	20	±	4
VA 1000	965	-	1015	910	940	14,3	25	C + 10	C + 45	20	±	4

VA 1050	1015 - 1065	955	985	14,3	25	C + 10	C + 45	20 ± 4
VA 1100	1065 - 1115	1000	1030	14,3	25	C + 10	C + 45	20 ± 4
VA 1150	1115 - 1165	1045	1075	14,3	25	C + 10	C + 45	20 ± 4
VA 1200	1165 - 1215	1090	1120	14,3	25	C + 10	C + 45	20 ± 4
VA 1250	1215 - 1270	1135	1165	14,3	25	C + 10	C + 45	20 ± 4
VA 1300	1270 - 1320	1180	1210	14,3	25	C + 10	C + 45	20 ± 4
VA 1350	1320 - 1370	1225	1255	14,3	25	C + 10	C + 45	20 ± 4
VA 1400	1370 - 1420	1270	1300	14,3	25	C + 10	C + 45	20 ± 4
VA 1450	1420 - 1470	1315	1345	14,3	25	C + 10	C + 45	20 ± 4
VA 1500	1470 - 1520	1360	1390	14,3	25	C + 10	C + 45	20 ± 4
VA 1550	1520 - 1570	1405	1435	14,3	25	C + 10	C + 45	20 ± 4
VA 1600	1570 - 1620	1450	1480	14,3	25	C + 10	C + 45	20 ± 4
VA 1650	1620 - 1670	1495	1525	14,3	25	C + 10	C + 45	20 ± 4
VA 1700	1670 - 1720	1540	1570	14,3	25	C + 10	C + 45	20 ± 4
VA 1750	1720 - 1770	1585	1615	14,3	25	C + 10	C + 45	20 ± 4
VA 1800	1770 - 1820	1630	1660	14,3	25	C + 10	C + 45	20 ± 4
VA 1850	1820 - 1870	1675	1705	14,3	25	C + 10	C + 45	20 ± 4
VA 1900	1870 - 1920	1720	1750	14,3	25	C + 10	C + 45	20 ± 4
VA 1950	1920 - 1970	1765	1795	14,3	25	C + 10	C + 45	20 ± 4
VA 2000	1970 - 2020	1810	1840	14,3	25	C + 10	C + 45	20 ± 4



## Standard sizes: VS Type

### Applications

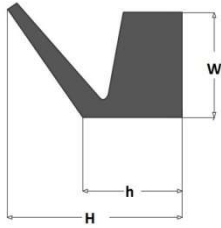


- General Industry
- Wind Mill Industry

Ref.	Shaft diameter [mm]		Ring dimensions [mm]				Mounting dimensions [mm]		
	C		d	D	h	H	d <sub>2</sub>	d <sub>1</sub>	H <sub>1</sub>
VS 5	4,5	- 5,5	4	8	3,9	5,2	C + 1	C + 6	4,5 ± 0,4
VS 6	5,5	- 6,5	5	9	3,9	5,2	C + 1	C + 6	4,5 ± 0,4
VS 7	6,5	- 8	6	10	3,9	5,2	C + 1	C + 6	4,5 ± 0,4
VS 8	8	- 9,5	7	11	3,9	5,2	C + 1	C + 6	4,5 ± 0,4
VS 10	9,5	- 11,5	9	15	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 12	11,5	- 13,5	10,5	16,5	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 14	13,5	- 15,5	12,5	18,5	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 16	15,5	- 17,5	14	20	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 18	17,5	- 19	16	22	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 20	19	- 21	18	26	7,9	10,5	C + 2	C + 12	9 ± 0,8
VS 22	21	- 24	20	28	7,9	10,5	C + 2	C + 12	9 ± 0,8
VS 25	24	- 27	22	30	7,9	10,5	C + 2	C + 12	9 ± 0,8
VS 28	27	- 29	25	33	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 30	29	- 31	27	35	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 32	31	- 33	29	37	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 35	33	- 36	31	39	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 38	36	- 38	34	42	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 40	38	- 43	36	46	9,5	13	C + 3	C + 15	11 ± 1
VS 45	43	- 48	40	50	9,5	13	C + 3	C + 15	11 ± 1
VS 50	48	- 53	45	55	9,5	13	C + 3	C + 15	11 ± 1
VS 55	53	- 58	49	59	9,5	13	C + 3	C + 15	11 ± 1
VS 60	58	- 63	54	64	9,5	13	C + 3	C + 15	11 ± 1
VS 65	63	- 68	58	68	9,5	13	C + 3	C + 15	11 ± 1
VS 70	68	- 73	63	75	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 75	73	- 78	67	79	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 80	78	- 83	72	84	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 85	83	- 88	76	88	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 90	88	- 93	81	93	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 95	93	- 98	85	97	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 100	98	- 105	90	102	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 110	105	- 115	99	113	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 120	115	- 125	108	122	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 130	125	- 135	117	131	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 140	135	- 145	126	140	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 150	145	- 155	135	149	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 160	155	- 165	144	160	15	20,5	C + 5	C + 24	18 ± 1,8
VS 170	165	- 175	153	169	15	20,5	C + 5	C + 24	18 ± 1,8
VS 180	175	- 185	162	178	15	20,5	C + 5	C + 24	18 ± 1,8
VS 190	185	- 195	171	187	15	20,5	C + 5	C + 24	18 ± 1,8
VS 199	195	- 210	180	196	15	20,5	C + 5	C + 24	18 ± 1,8

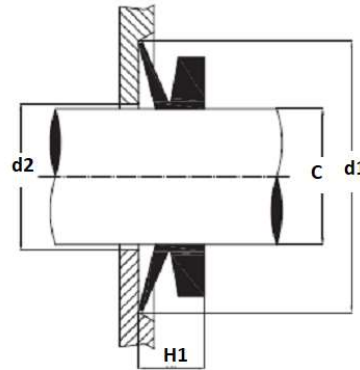
**Standard sizes: VS Type**

**Applications**



- General Industry
- Wind Mill Industry

Ring dimensions      Assembling dimensions  
 H = 10,5 [mm]      H1 = 8 +/- 1,5 [mm]  
 h = 6,0 [mm]      d2 max = C + 5 [mm]  
 W = 6,5 [mm]      d1 min = C + 20 [mm]



Reference	Shaft diameter [mm]	d [mm]	Reference	Shaft diameter [mm]	d [mm]
VL 110	105 - 115	99	VL 375	365 - 385	337
VL 120	115 - 125	108	VL 400	385 - 410	360
VL 130	125 - 135	117	VL 425	410 - 440	382
VL 140	135 - 145	126	VL 450	440 - 475	405
VL 150	145 - 155	135	VL 500	475 - 510	450
VL 160	155 - 165	144	VL 525	510 - 540	472
VL 170	165 - 175	153	VL 550	540 - 565	495
VL 180	175 - 185	162	VL 575	565 - 585	517
VL 190	185 - 195	171	VL 600	585 - 625	540
VL 200	195 - 210	182	VL 650	625 - 675	600
VL 220	210 - 233	198	VL 700	675 - 710	630
VL 250	233 - 260	225	VL 725	710 - 740	670
VL 275	260 - 285	247	VL 750	740 - 775	705
VL 300	285 - 310	270	VL 800	775 - 825	745
VL 325	310 - 335	292	VL 850	825 - 875	785
VL 350	335 - 365	315	VL 900	875 - 925	825

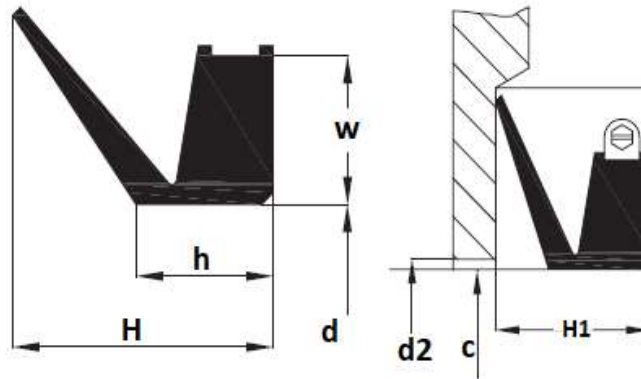
**\*\*Over 900 mm available on request**

**Standard sizes: VE Type**

**Standard sizes**

Ring dimensions  
 H = 65 [mm]  
 h = 32 [mm]  
 W = 30 [mm]

Assembling dimensions  
 H1 = 50 +/- 12 [mm]  
 d2 max = C + 24 [mm]  
 d1 min = C + 115 [mm]



**Applications**

- General Industry
- Paper Mill Industry
- Metals Industry
- Wind Mill Industry

Reference	Shaft diameter [mm]	d [mm]	Reference	Shaft diameter [mm]	d [mm]
VE 300	300 - 305	294	VE 355	355 - 360	347
VE 305	305 - 310	299	VE 360	360 - 365	352
VE 310	310 - 315	304	VE 365	365 - 370	357
VE 315	315 - 320	309	VE 370	370 - 375	362
VE 320	320 - 325	314	VE 375	375 - 380	367
VE 325	325 - 330	319	VE 380	380 - 385	371
VE 330	330 - 335	323	VE 385	385 - 390	376
VE 335	335 - 340	328	VE 390	390 - 395	381
VE 340	340 - 345	333	VE 395	395 - 400	386
VE 345	345 - 350	338	VE 400	400 - 405	391
VE 350	350 - 355	343	VE 405	405 - 410	396



Reference	Shaft diameter [mm]	d [mm]	Reference	Shaft diameter [mm]	d [mm]
VE 410	410 - 415	401	VE 610	610 - 620	592
VE 415	415 - 420	405	VE 620	620 - 630	602
VE 420	420 - 425	410	VE 630	630 - 640	612
VE 425	425 - 430	415	VE 640	640 - 650	621
VE 430	430 - 435	420	VE 650	650 - 660	631
VE 435	435 - 440	425	VE 660	660 - 670	640
VE 440	440 - 445	429	VE 670	670 - 680	650
VE 445	445 - 450	434	VE 680	680 - 690	660
VE 450	450 - 455	439	VE 690	690 - 700	670
VE 455	455 - 460	444	VE 700	700 - 710	680
VE 460	460 - 465	448	VE 710	710 - 720	689
VE 465	465 - 470	453	VE 720	720 - 730	699
VE 470	470 - 475	458	VE 730	730 - 740	709
VE 475	475 - 480	463	VE 740	740 - 750	718
VE 480	480 - 485	468	VE 750	750 - 758	728
VE 485	485 - 490	473	VE 760	758 - 766	735
VE 490	490 - 495	478	VE 770	766 - 774	743
VE 495	495 - 500	483	VE 780	774 - 783	751
VE 500	500 - 505	488	VE 790	783 - 792	759
VE 505	505 - 510	493	VE 800	792 - 801	768
VE 510	510 - 515	497	VE 810	801 - 810	777
VE 515	515 - 520	502	VE 820	810 - 821	786
VE 520	520 - 525	507	VE 830	821 - 831	796
VE 525	525 - 530	512	VE 840	831 - 841	805
VE 530	530 - 535	517	VE 850	841 - 851	814
VE 535	535 - 540	521	VE 860	851 - 861	824
VE 540	540 - 545	526	VE 870	861 - 871	833
VE 545	545 - 550	531	VE 880	871 - 882	843
VE 550	550 - 555	536	VE 890	882 - 892	853
VE 555	555 - 560	541	VE 900	892 - 912	871
VE 560	560 - 565	546	VE 920	912 - 922	880
VE 565	565 - 570	550	VE 930	922 - 933	890
VE 570	570 - 575	555			
VE 575	575 - 580	560			
VE 580	580 - 585	565			
VE 585	585 - 590	570			
VE 590	590 - 600	575			
VE 600	600 - 610	582			

Reference	Shaft diameter [mm]			d [mm]
VE 940	933	-	944	900
VE 950	944	-	955	911
VE 960	955	-	966	921
VE 970	966	-	977	932
VE 980	977	-	988	942
VE 990	988	-	999	953
VE 1000	999	-	1010	963
VE 1020	1010	-	1025	973
VE 1040	1025	-	1045	990
VE 1060	1045	-	1065	1008
VE 1080	1065	-	1085	1027
VE 1100	1085	-	1105	1045
VE 1120	1105	-	1125	1065
VE 1140	1125	-	1145	1084
VE 1160	1145	-	1165	1103
VE 1180	1165	-	1185	1121
VE 1200	1185	-	1205	1139
VE 1220	1205	-	1225	1157
VE 1240	1225	-	1245	1176
VE 1260	1245	-	1270	1195
VE 1280	1270	-	1295	1218
VE 1300	1295	-	1315	1240
VE 1325	1315	-	1340	1259
VE 1350	1340	-	1365	1281
VE 1375	1365	-	1390	1305
VE 1400	1390	-	1415	1328
VE 1425	1415	-	1440	1350
VE 1450	1440	-	1465	1374
VE 1475	1465	-	1490	1397
VE 1500	1490	-	1515	1419
VE 1525	1515	-	1540	1443
VE 1550	1540	-	1570	1467
VE 1575	1570	-	1600	1495
VE 1600	1600	-	1640	1524
VE 1650	1640	-	1680	1559
VE 1700	1680	-	1720	1596
VE 1750	1720	-	1765	1632
VE 1800	1765	-	1810	1671
VE 1850	1810	-	1855	1714
VE 1900	1855	-	1905	1753
VE 1950	1905	-	1955	1794
VE 2000	1955	-	2010	1844

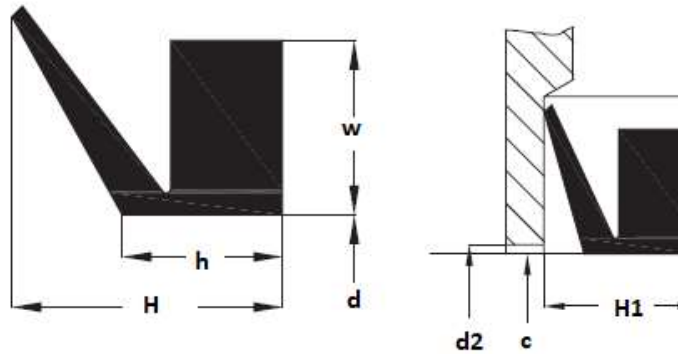


**Standard sizes: VAX Type**

**Standard sizes**

Ring dimensions  
 H = 31 [mm]  
 h = 17,3 [mm]  
 W = 17,8 [mm]

Assembling dimensions  
 H1 = 25 +/- 5 [mm]  
 d2 max = C + 12 [mm]  
 d1 min = C + 50 [mm]



**Applications**

- General Industry
- Metals Industry

Reference	Shaft diameter [mm]			d [mm]	Reference	Shaft diameter [mm]			d [mm]
VAX 200	200	-	205	192	VAX 360	355	-	372	328
VAX 205	205	-	210	196	VAX 380	372	-	390	344
VAX 210	210	-	215	200	VAX 400	390	-	415	360
VAX 215	215	-	219	204	VAX 425	415	-	443	385
VAX 220	219	-	224	207	VAX 450	443	-	480	410
VAX 225	224	-	228	211	VAX 500	480	-	530	450
VAX 230	228	-	232	215	VAX 550	530	-	580	495
VAX 235	232	-	236	219	VAX 600	580	-	630	540
VAX 240	236	-	240	223	VAX 650	630	-	665	600
VAX 250	240	-	250	227	VAX 700	665	-	705	630
VAX 260	250	-	260	236					
VAX 270	260	-	270	245					
VAX 280	270	-	281	255					
VAX 290	281	-	292	265					
VAX 300	292	-	303	275					
VAX 310	303	-	313	285					
VAX 320	313	-	325	295					
VAX 330	325	-	335	305					
VAX 340	335	-	345	315					
VAX 350	345	-	355	322					

Reference	Shaft diameter [mm]	d [mm]
VAX 725	705 - 745	670
VAX 750	745 - 785	705
VAX 800	785 - 830	745
VAX 850	830 - 875	785
VAX 900	875 - 920	825
VAX 950	920 - 965	865
VAX 1000	965 - 1015	910
VAX 1050	1015 - 1065	955
VAX 1100	1065 - 1115	1000
VAX 1150	1115 - 1165	1045
VAX 1200	1165 - 1215	1090
VAX 1250	1215 - 1270	1135
VAX 1300	1270 - 1320	1180
VAX 1350	1320 - 1370	1225
VAX 1400	1370 - 1420	1270
VAX 1450	1420 - 1470	1315
VAX 1500	1470 - 1520	1360
VAX 1550	1520 - 1570	1405
VAX 1600	1570 - 1620	1450
VAX 1650	1620 - 1670	1495
VAX 1700	1670 - 1720	1540
VAX 1750	1720 - 1770	1585
VAX 1800	1770 - 1820	1630
VAX 1850	1820 - 1870	1675
VAX 1900	1870 - 1920	1720
VAX 1950	1920 - 1970	1765
VAX 2000	1970 - 2020	1810